

SAFETY DATA SHEET

Molyube Mill Gear Grease Heavy



Section 1. Identification

Product identifier : Molyube Mill Gear Grease Heavy
Product code : 301343150002
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses	
Not available.	
Uses advised against	Reason
None known.	

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Section 2. Hazard(s) identification

Classification of the substance or mixture : SKIN SENSITISATION - Category 1
SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 3
LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 76%
Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 77.4%
Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 80.9%
Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 56%

GHS label elements

Hazard pictograms :



Signal word : **WARNING**
Hazard statements : **May cause an allergic skin reaction.**
Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves. Avoid release to the environment. Avoid breathing vapour. Contaminated work clothing should not be allowed out of the workplace.
Response : IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention.
Storage : Not applicable.

Section 2. Hazard(s) identification

- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Supplemental label elements** : Not applicable.
- Other hazards which do not result in classification** : None known.

Section 3. Composition and ingredient information

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

Ingredient name	% (w/w)	CAS number
Residual oils (petroleum), solvent-dewaxed	≥30 - ≤60	64742-62-7
Natural graphite	≥10 - ≤30	7782-42-5
Fatty acids, tallow, hydrogenated, reaction products with aluminum isopropoxide and benzoic acid	≤10	68201-44-5
5,5'-dithiodi-1,3,4-thiadiazole-2(3H)-thione	≤3	72676-55-2
Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts	<3	68457-79-4
Lubricating oils (petroleum), hydrotreated spent	≤3	64742-58-1
molybdenum disulphide	≤3	1317-33-5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Section 4. First aid measures

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : Do not use water jet.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Residual oils (petroleum), solvent-dewaxed	Safe Work Australia (Australia, 4/2018). TWA: 5 mg/m ³ 8 hours. Form: Mist
Natural graphite	Safe Work Australia (Australia, 4/2018). TWA: 3 mg/m ³ 8 hours. Form: Respirable dust
Fatty acids, tallow, hydrogenated, reaction products with aluminum isopropoxide and benzoic acid	Safe Work Australia (Australia, 4/2018). TWA: 2 mg/m ³ , (as Al) 8 hours.
Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts	DFG MAC-values list (Germany, 7/2019). TWA: 2 mg/m ³ 8 hours. Form: Inhalable fraction PEAK: 4 mg/m ³ , 4 times per shift, 15 minutes. Form: Inhalable fraction PEAK: 0.4 mg/m ³ , 4 times per shift, 15 minutes. Form: Respirable fraction TWA: 0.1 mg/m ³ 8 hours. Form: Respirable fraction
Lubricating oils (petroleum), hydrotreated spent	ACGIH TLV (United States). TWA: 5 mg/m ³ , (Inhalable Mist) 8 hours.
molybdenum disulphide	Safe Work Australia (Australia, 4/2018). TWA: 10 mg/m ³ , (as Mo) 8 hours.

Appropriate engineering controls

: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Section 8. Exposure controls and personal protection

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid. [Viscous liquid. Paste.]
- Colour** : Black.
- Odour** : Not available.
- Odour threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.
- Boiling point** : Not available.
- Flash point** : Closed cup: 315.6°C (600.1°F) [Pensky-Martens.]
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapour pressure** : Not available.
- Vapour density** : Not available.
- Relative density** : 0.98
- Solubility** : Insoluble in the following materials: cold water and hot water.
- Solubility in water** : Not available.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Kinematic (40°C (104°F)): Not applicable.
- Flow time (ISO 2431)** : Not available.

Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : No specific data.
- Incompatible materials** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Residual oils (petroleum), solvent-dewaxed	LC50 Inhalation Dusts and mists	Rat	>5.53 mg/l	4 hours
5,5'-dithiodi-1,3,4-thiadiazole-2(3H)-thione	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
	LD50 Dermal	Rabbit	>2000 mg/kg	-
Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts	LD50 Oral	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	3.6 g/kg	-
Lubricating oils (petroleum), hydrotreated spent	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Irritation/Corrosion

Not available.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
5,5'-dithiodi-1,3,4-thiadiazole-2(3H)-thione	skin	Mouse	Sensitising

Mutagenicity

Product/ingredient name	Test	Experiment	Result
5,5'-dithiodi-1,3,4-thiadiazole-2(3H)-thione	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Experiment: In vitro Subject: Mammalian-Animal	Positive
	OECD 471 Bacterial Reverse Mutation Test	Experiment: In vitro Subject: Bacteria	Negative
	OECD 487 In vitro Micronucleus Test	Experiment: In vitro Subject: Mammalian-Animal	Negative

Carcinogenicity

Not available.

Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Developmental toxin	Species	Dose	Exposure
5,5'-dithiodi-1,3,4-thiadiazole-2(3H)-thione	-	-	-	Rat	Oral: 300 mg/kg	47 days

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Section 11. Toxicological information

Information on likely routes of exposure : Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : May cause an allergic skin reaction.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following:
 irritation
 redness
Ingestion : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Result	Species	Dose	Exposure
5,5'-dithiodi-1,3,4-thiadiazole-2(3H)-thione	Sub-acute NOAEL Oral	Rat	1000 mg/kg	14 days

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : No known significant effects or critical hazards.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts	3600	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Residual oils (petroleum), solvent-dewaxed	Acute EC50 >100 mg/l	Algae	72 hours
5,5'-dithiodi-1,3,4-thiadiazole-2(3H)-thione	Acute EC50 >100 mg/l	Crustaceans	48 hours
	Acute LC50 >100 mg/l	Fish	96 hours
Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts	Acute EC10 9.4 mg/l	Algae	72 hours
	Acute EC50 20 mg/l	Algae	72 hours
	Acute EC50 3 mg/l	Daphnia	48 hours
	Acute EC50 >454 mg/l	Fish	96 hours
	EC50 24 mg/l	Aquatic plants	3 days
	EC50 23 mg/l	Daphnia	2 days
	LC50 4.5 mg/l	Fish	4 days
	NOEC 10 mg/l	Aquatic plants	3 days
	NOEC 10 mg/l	Daphnia	2 days
	NOEC 46 mg/l	Fish	4 days

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
5,5'-dithiodi-1,3,4-thiadiazole-2(3H)-thione	OECD 301B Ready Biodegradability - CO2 Evolution Test	0 % - Not readily - 28 days	-	-
Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts	OECD 301B Ready Biodegradability - CO2 Evolution Test	1.5 % - 28 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Residual oils (petroleum), solvent-dewaxed	-	-	Inherent
5,5'-dithiodi-1,3,4-thiadiazole-2(3H)-thione	-	-	Not readily
Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Residual oils (petroleum), solvent-dewaxed	>6	-	high
Phosphorodithioic acid, mixed O,O-bis(iso-Bu and pentyl) esters, zinc salts	0.69	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	ADG	ADR/RID	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of Marpol and the IBC Code : Not available.

Section 15. Regulatory information

Standard Uniform Schedule of Medicine and Poisons

Not regulated.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Inventory list

Australia : All components are listed or exempted.

Canada : At least one component is not listed in DSL but all such components are listed in NDSL.

China : All components are listed or exempted.

Europe : All components are listed or exempted.

Japan : **Japan inventory (ENCS):** Not determined.
Japan inventory (ISHL): Not determined.

New Zealand : All components are listed or exempted.

Philippines : All components are listed or exempted.

Republic of Korea : All components are listed or exempted.

Taiwan : All components are listed or exempted.

Thailand : Not determined.

Turkey : Not determined.

United States : All components are listed or exempted.

Viet Nam : Not determined.

Section 16. Any other relevant information

History

Date of issue/Date of revision : 09/24/2020

Version : 1

Key to abbreviations

: ADG = Australian Dangerous Goods
 ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
 ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 N/A = Not available
 SGG = Segregation Group
 SUSMP = Standard Uniform Schedule of Medicine and Poisons
 UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN SENSITISATION - Category 1	Calculation method
SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 3	Calculation method
LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3	Calculation method

✔ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.