Issue date: 07-17-2017 Revision date: 06-29-2018 Supersedes date: 09-12-2017

Version number: 3.0



SAFETY DATA SHEET

1. Identification

Product identifier No-Tox Syntex Food Grade Synthetic PAG Oil 680

Product Code 301236

Other means of identification

Synonyms Old Product Code 61798; For Package Codes 301236XXXXXX

Product Code 301236

Recommended use of the chemical and restrictions on use

Restrictions on use Lubricant Not available.

Details of manufacturer or importer

Manufacturer

Calumet Branded Products, LLC

GPO Darling Park Towers 2 201 Sussex St. Sydney AU NSW 2000 Australia

2780 Waterfront Pkwy E. Dr., Suite 200 Indianapolis, IN 46214

1 317 328 5660

CHEMTREC: 1800 069 100 (AUS)

NSF Food-grade lubricant. NSF H1 Registered Number 138154.

2. Hazard(s) identification

Classification of the hazardous chemical

Physical hazards Not classified.
Health hazards Not classified.

Environmental hazards Hazardous to the aquatic environment, acute Category 3

hazard

Label elements, including precautionary statements

Hazard symbol(s) None.
Signal word None.

Hazard statement(s) The mixture does not meet the criteria for classification.

Precautionary statement(s)

Prevention Observe good industrial hygiene practices.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Other hazards which do not

result in classification

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixture

Identity of chemical ingredients	CAS number and other unique identifiers	Concentration of ingredients
Polyalkylene Glycol (PAG)	9003-11-6	90-100
Other components below reportable levels		22.90502

4. First-aid measures

Description of necessary first aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Wash off with soap and water. Get medical attention if irritation develops and persists. Skin contact

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Personal protection for first-aid responders

Not available.

Symptoms caused by

exposure

Direct contact with eyes may cause temporary irritation.

Medical attention and special

treatment

Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

Water fog.

media

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for fire

fighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Wear suitable protective equipment.

Hazchem code None.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency

personnel

Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

For emergency responders

Not available.

Environmental precautions

Prevent further leakage or spillage if safe to do so.

Methods and materials for containment and cleaning up This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product

recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to

remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

7. Handling and storage

Precautions for safe handling

Observe good industrial hygiene practices.

Conditions for safe storage, including any

incompatibilities

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls and personal protection

Control parameters Follow standard monitoring procedures. Occupational exposure limits No exposure limits noted for ingredient(s).

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, for example personal protective equipment (PPE)

Wear safety glasses with side shields (or goggles). Eye/face protection

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove

supplier.

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Wear appropriate thermal protective clothing, when necessary. Thermal hazards

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and

before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to

remove contaminants.

9. Physical and chemical properties

Oily. **Appearance**

Physical state Liquid. **Form** Liquid. Color Pale yellow Characteristic. Odor **Odor threshold** Not available. pН Not available.

Melting point/freezing point Not available.

Initial boiling point and

boiling range

Not available.

Flash point 366.8 °F (186.0 °C) Pensky-Martens Closed Cup

Evaporation rate Not available. Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit -

upper (%)

Not available.

Explosive limit - lower

(%)

Not available.

Explosive limit - upper

(%)

Not available.

Vapor pressure Not available. **Density** 1020.00 kg/m³ Vapor density Not available. Relative density Not available.

Solubility(ies)

Solubility (water) Partially Solubility (other) **Glycols**

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature Not available. **Decomposition temperature** Not available. Viscosity 688 cSt

Viscosity temperature 40

Other physical and chemical parameters

Explosive properties Not explosive.

Oxidizing properties Not oxidizing.

Percent volatile 0.01 % estimated

Pour point -25.6 °F (-32 °C)

Specific gravity 1.02

VOC 0.02 % estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoidContact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition Nitrogen oxides (NOx).

products

11. Toxicological information

Information on possible routes of exposure

InhalationNo adverse effects due to inhalation are expected.Skin contactNo adverse effects due to skin contact are expected.Eye contactDirect contact with eyes may cause temporary irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to

exposure

Direct contact with eyes may cause temporary irritation.

Product	Species	Test Results

No-Tox Syntex Food Grade Synthetic PAG Oil 680

<u>Acute</u>

Oral

LD50 Mouse 15000 g/kg estimated
Rabbit 15000 g/kg estimated
Rat 38582 g/kg estimated

Skin corrosion/irritationDue to partial or complete lack of data the classification is not possible.

Serious eye Direct contact with eyes may cause temporary irritation.

damage/irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Due to lack of data the classification is not possible.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

gan Not classified.

Specific target organ toxicity - repeated

Due to lack of data the classification is not possible.

exposure

Aspiration hazard Not an aspiration hazard.

^{*} Estimates for product may be based on additional component data not shown.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of this product.

Bioaccumulative potential

Mobility in soil This product is miscible in water.

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation Other adverse effects

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal methods Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product

residues. This material and its container must be disposed of in a safe manner (see: Disposal

instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

ADG

Not regulated as dangerous goods.

RID

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established.

Annex II of MARPOL 73/78

and the IBC Code

15. Regulatory information

Safety, health and environmental regulations

National regulations This Safety Data Sheet was prepared in accordance with Australia Model Code of Practice for the

preparation of Safety Data Sheets for Hazardous Chemicals (23/12/2011).

International regulations **International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances	Yes

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes *A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

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(PICCS)

16. Other information

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Disclaimer Calumet Branded Products, LLC cannot anticipate all conditions under which this information and its

product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in

the sheet was written based on the best knowledge and experience currently available.

Revision information Composition / Information on Ingredients: Ingredients