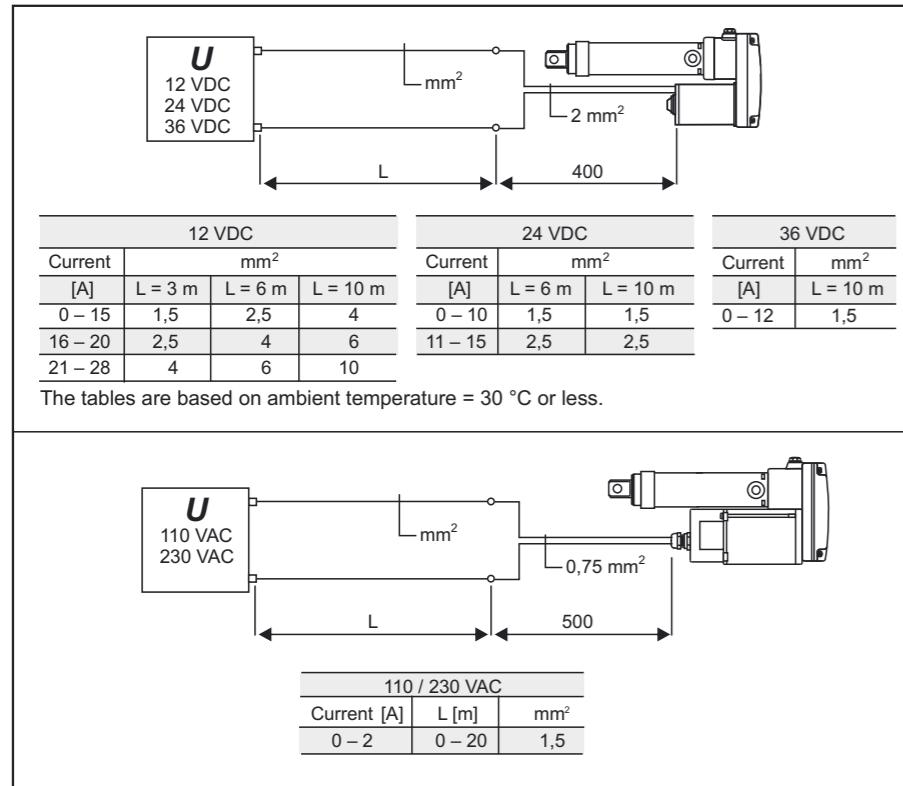
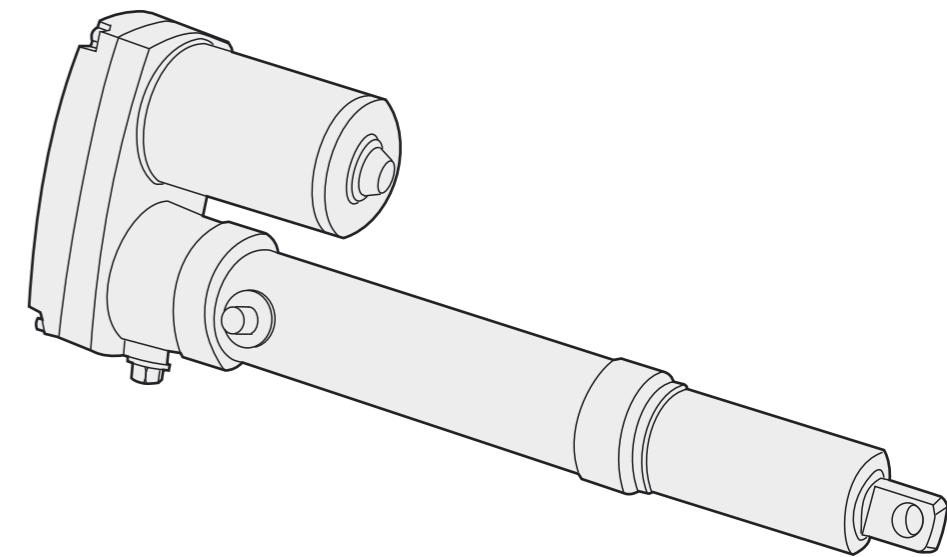


Wire cross section**Technical data**

	PPA 12, 24, 36 Vdc	PPA 110, 230 Vac
Motor	DC-motor	AC-motor with auto reset thermal switch
Supply voltage	see label on actuator	
Max. current	see label on actuator	
Max. static load @ fully retracted		13 350 N
End play max.		1 mm
Duty cycle		30 % @ 20° C
Restraining torque		5 Nm
Ambient temperature		– 25 to + 65° C
Lubrication		for life
Protection class	IP44	IP44
Slip clutch		yes
Brake options*	<ul style="list-style-type: none"> No brake option (code N–) Anti coast brake (code SB) Electrical brake (code EB) 	
Options**	<ul style="list-style-type: none"> No option (code XX) Limit switches (code LS) Potentiometer feedback (code PO) Hall effect sensor feedback (code HS) Hall effect sensor feedback + limit switches (code HL) 	

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Installation manual for linear actuator Electrak PPA



12 VDC
24 VDC
36 VDC
110 VAC
230 VAC

* See position 15 and 16 on the actuator's type designation label, e.g. PPA22-58B65-06SBXXX

** See position 17 and 18 on the actuator's type designation label, e.g. PPA22-58B65-06SBLSX

Always install fuse and / or thermal breaker between motor and power supply to protect actuator, wiring and other items.

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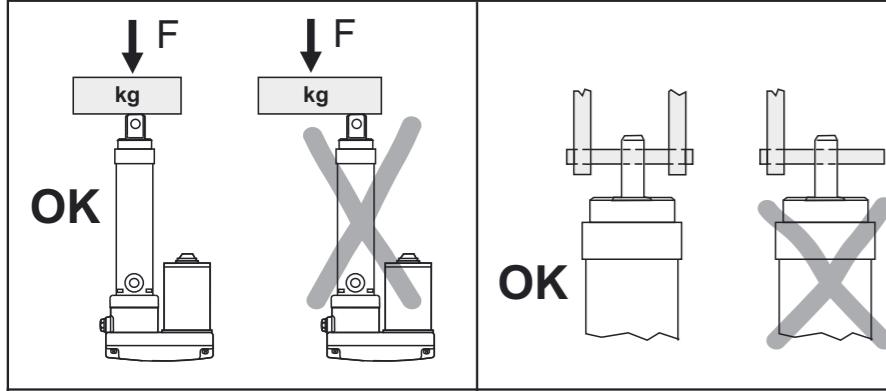
Box 9053, SE-291 09 Kristianstad, Sweden
Tel. +46 (0)44-246700 Fax. +46 (0)44-244085

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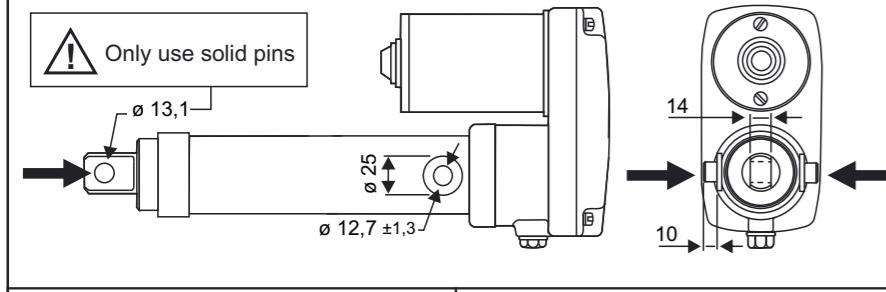
CAUTION!

Always turn the power off before working on the actuator.

Basic mounting rules



Only install the actuator in these points!



Temperature limits



Min. - 25 °C



Max. + 65 °C

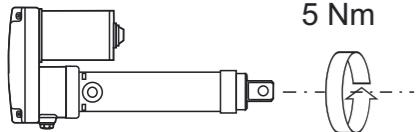
Protection degree



IP44

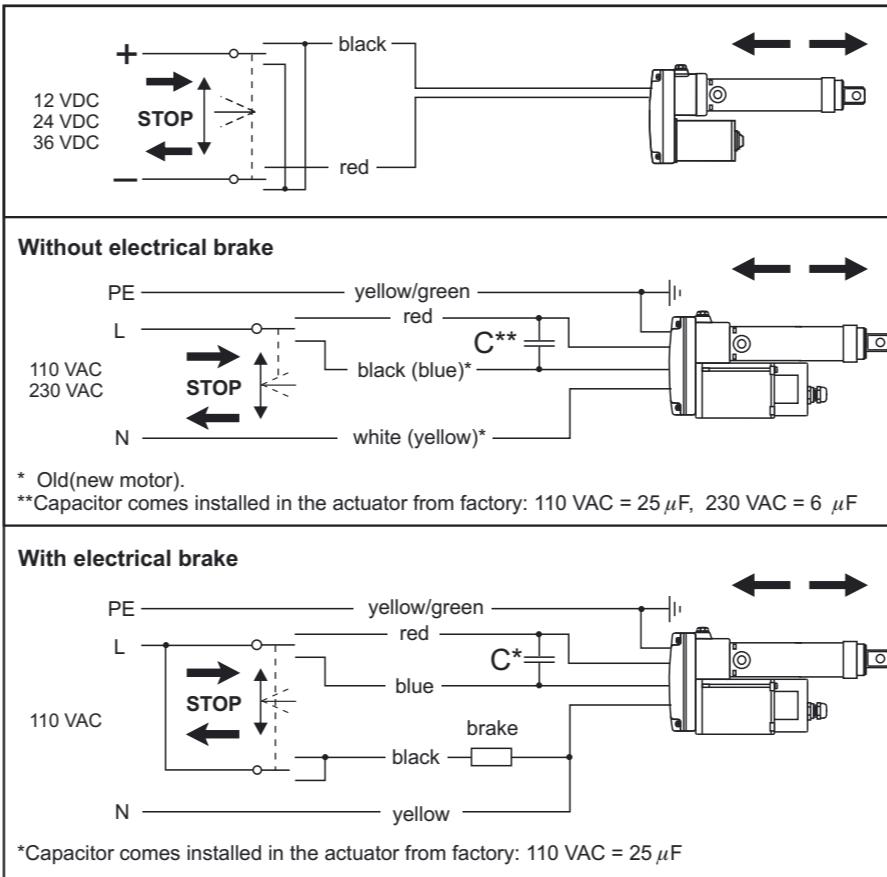
Restraining torque

Torque needed to prevent the extension tube from rotating.



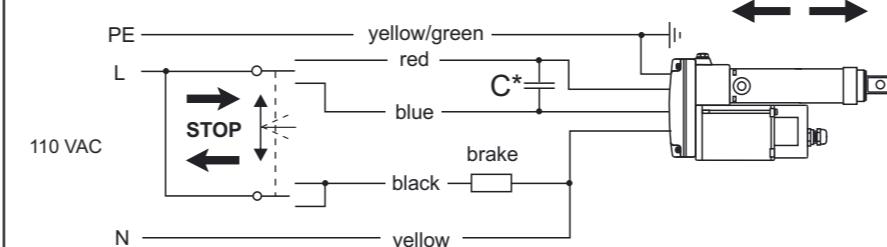
5 Nm

Connection of actuator motor



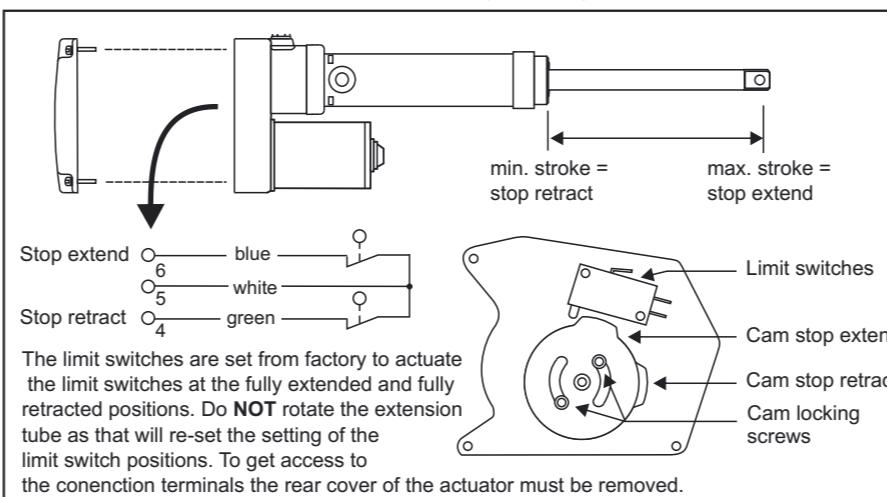
* Old(new motor).
**Capacitor comes installed in the actuator from factory: 110 VAC = 25 μ F, 230 VAC = 6 μ F

With electrical brake



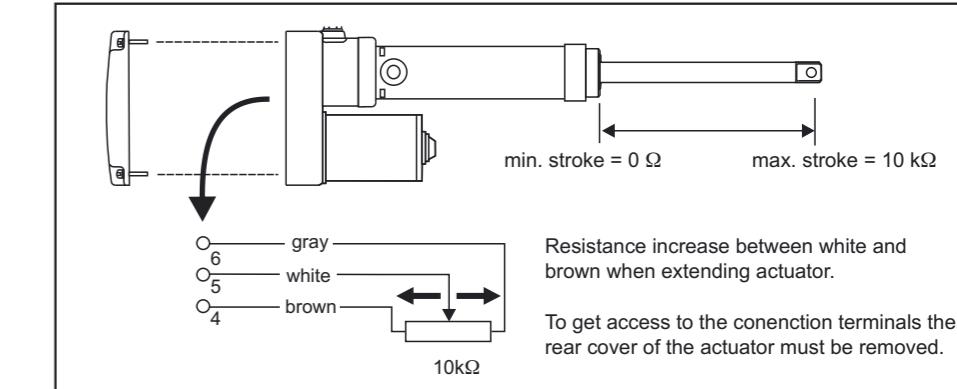
*Capacitor comes installed in the actuator from factory: 110 VAC = 25 μ F

Connection of limit switches (option**)



The limit switches are set from factory to actuate the limit switches at the fully extended and fully retracted positions. Do NOT rotate the extension tube as that will re-set the setting of the limit switch positions. To get access to the connection terminals the rear cover of the actuator must be removed.

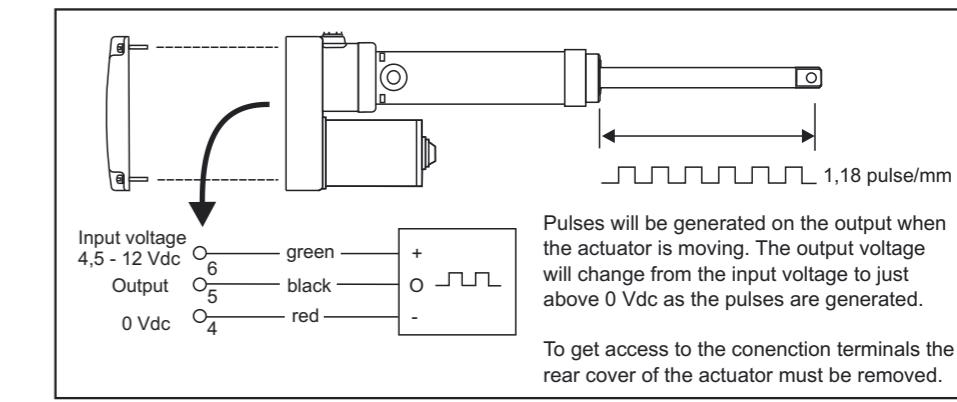
Connection of potentiometer (option**)



Resistance increase between white and brown when extending actuator.

To get access to the connection terminals the rear cover of the actuator must be removed.

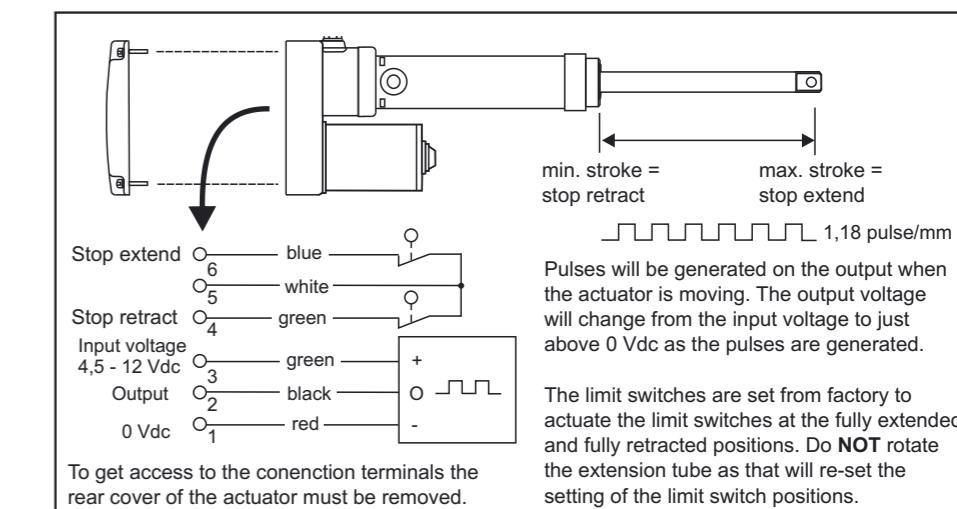
Connection of hall effect sensor (option**)



Pulses will be generated on the output when the actuator is moving. The output voltage will change from the input voltage to just above 0 Vdc as the pulses are generated.

To get access to the connection terminals the rear cover of the actuator must be removed.

Connection of limit switches + hall effect sensor (option**)



Pulses will be generated on the output when the actuator is moving. The output voltage will change from the input voltage to just above 0 Vdc as the pulses are generated.

The limit switches are set from factory to actuate the limit switches at the fully extended and fully retracted positions. Do NOT rotate the extension tube as that will re-set the setting of the limit switch positions.