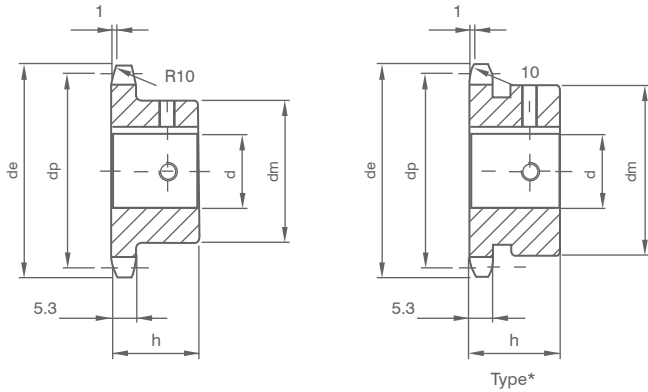


F_B^{inished}_{ore} Sprockets
FOR ROLLER CHAINS DIN8187-ISO/R 606

06B
3/8"X7/32"



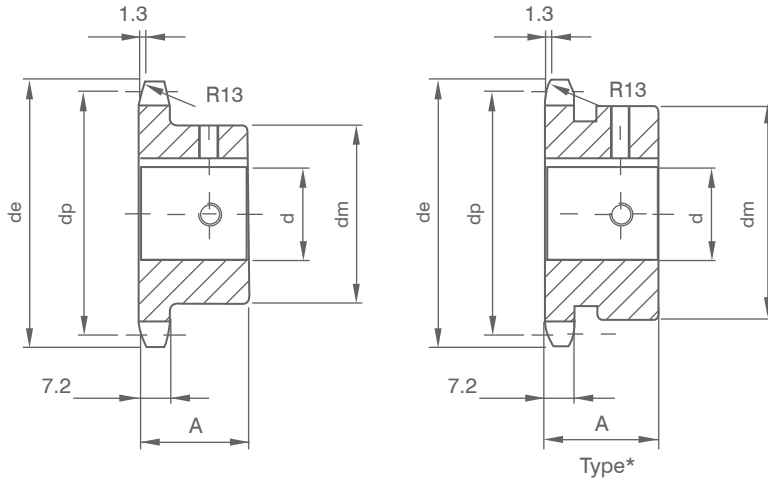
PITCH-9.525mm ROLLER- 6.35 ϕ

Z	de	dp	d	h	dm	Z	de	dp	d	h	dm	Z	de	dp	d	h	dm
10	34.5	30.82	10 [^]	20	24*	17	55.5	51.83	12	28	40	22	70.6	66.93	15	28	50
			11*		14				16						18		
			12		15				16						19		
			14		16				18						20		
			29*		19				20						22		
11	37.5	33.80	10 [^]	25	24*	18	58.6	54.85	12	28	43	23	73.7	69.95	15	28	52
			12		14				14						16		
			14		15				15						16		
			15		16				18						19		
			30*		18				20						22		
12	40.5	36.80	10 [^]	25	26*	19	61.6	57.87	12	28	45	24	76.7	72.97	15	28	50
			12		14				14						16		
			14		15				15						16		
			15		16				18						19		
			30*		18				20						22		
13	43.5	39.80	10 [^]	25	26*	20	64.6	60.89	12	28	46	25	79.7	76.00	15	28	57
			12		14				14						16		
			14		15				15						16		
			15		16				18						19		
			31*		18				20						22		
14	46.5	42.80	10 [^]	25	26*	21	67.6	63.91	12	28	48	30	94.8	91.12	15	30	60
			12		14				14						16		
			14		15				15						16		
			15		16				18						19		
			31*		18				20						22		
15	49.5	45.81	10 [^]	25	26*	22	70.6	66.93	12	28	40	24	76.7	72.97	15	28	54
			12		14				14						16		
			14		15				15						16		
			15		16				18						19		
			31*		18				20						22		
16	52.5	48.82	10 [^]	28	26*	23	73.7	69.95	12	28	40	25	79.7	76.00	15	28	50
			12		14				14						16		
			14		15				15						16		
			15		16				18						19		
			31*		18				20						22		

FB_{ore} ^{inished} Sprockets

FOR ROLLER CHAINS DIN8187-ISO/R 606

08B
1/2"X5/16"

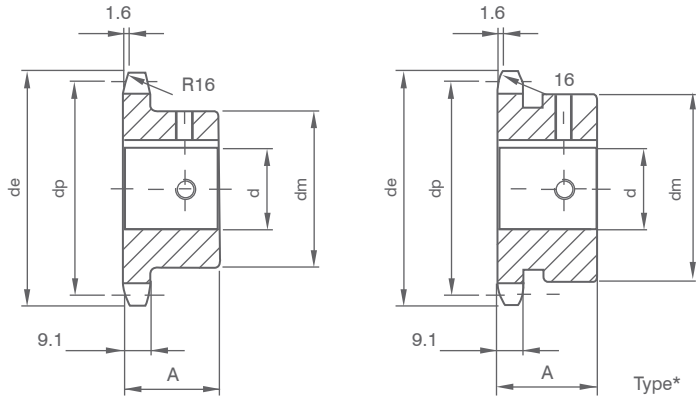


PITCH-12.70mm ROLLER- 8.51 Ø

Z	de	dp	d	A	dm	Z	de	dp	d	A	dm	Z	de	dp	d	A	dm	Z	de	dp	d	A	dm									
10	45.9	41.10	12	25	26	15	65.9	61.09	18	28	45	19	82.0	77.16	25	28	60	22	94.1	89.24	28	70	20	65								
			14		31*				24																22	30	32	35	38	32	65	
			15		31*				28																24	30	32	35	38	32	70	
			16		31*				28																24	30	32	35	38	32	65	
			18		31*				28																24	30	32	35	38	32	70	
11	49.9	45.07	12	25	29	15	65.9	61.09	19	28	45	19	82.0	77.16	25	28	60	22	94.1	89.24	28	70	20	65								
			14		31*				24																22	30	32	35	38	32	65	
			16/15		31*				28																24	30	32	35	38	32	70	
			18		37*				28																24	30	32	35	38	32	65	
			19		37*				28																24	30	32	35	38	32	70	
12	53.9	49.07	12	28	33	16	69.9	65.10	15	28	50	16	86.0	81.19	25	28	64	20	98.1	93.27	28	70	19	65								
			14/15		33				20																22	30	32	35	38	32	65	
			16		33				22																24	30	32	35	38	32	70	
			18		33				22																24	30	32	35	38	32	65	
			19		33				22																24	30	32	35	38	32	70	
			20		33				22																24	30	32	35	38	32	65	
			22		40*				22																24	30	32	35	38	32	70	
			24		41*				22																24	30	32	35	38	32	65	
25	42*	22	24	30	32	35	38	32	70																							
13	57.9	53.06	12	28	37	17	74.0	69.11	15	28	52	17	74.0	69.11	25	28	68	21	90.1	85.22	25	28	68	19	65							
			14		37				20																	22	30	32	35	38	32	65
			15		37				20																	22	30	32	35	38	32	70
			16		37				20																	22	30	32	35	38	32	65
			18		37				20																	22	30	32	35	38	32	70
			19		37				20																	22	30	32	35	38	32	65
			20		37				20																	22	30	32	35	38	32	70
			22		42*				20																	22	30	32	35	38	32	65
			24		42*				20																	22	30	32	35	38	32	70
			25		42*				20																	22	30	32	35	38	32	65
28	45*	20	22	30	32	35	38	32	70																							
14	61.9	57.07	12	28	41	18	78.0	73.14	16	28	56	18	78.0	73.14	25	28	68	21	90.1	85.22	25	28	68	19	65							
			14		41				20																	22	30	32	35	38	32	65
			15		41				20																	22	30	32	35	38	32	70
			16		41				20																	22	30	32	35	38	32	65
			18		41				20																	22	30	32	35	38	32	70
			19		41				20																	22	30	32	35	38	32	65
			20		41				20																	22	30	32	35	38	32	70
			22		48*				20																	22	30	32	35	38	32	65
			24		48*				20																	22	30	32	35	38	32	70
			25		48*				20																	22	30	32	35	38	32	65
28	48*	20	22	30	32	35	38	32	70																							
15	65.9	61.09	12	28	33	18	78.0	73.14	18	28	56	18	78.0	73.14	25	28	68	22	94.1	89.24	28	70	25	75								
			14		33				20																22	30	32	35	38	32	65	
			15		33				20																22	30	32	35	38	32	70	
			16		33				20																22	30	32	35	38	32	65	
			18		33				20																22	30	32	35	38	32	70	

F_B^{inished} *Sprockets* **FOR ROLLER CHAINS DIN8187-ISO/R 606**

10B **5/8"X3/8"**

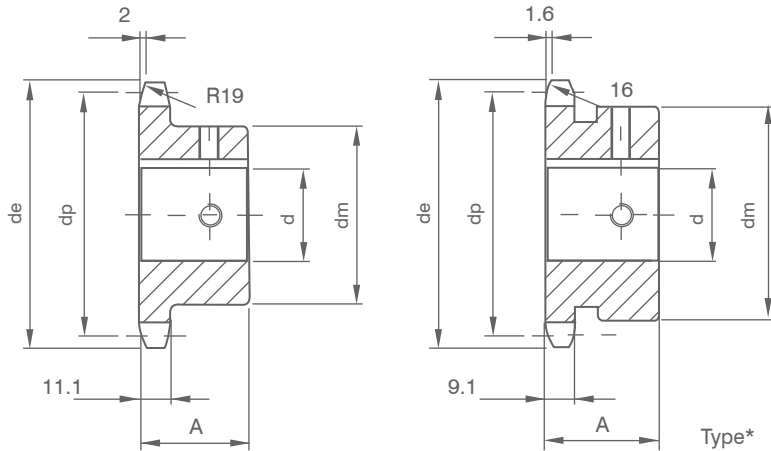


PITCH-15.875mm ROLLER- 10.16mmØ

Z	de	dp	d	A	dm	Z	de	dp	d	A	dm	Z	de	dp	d	A	dm	Z	de	dp	d	A	dm
10	58.3	51.37	15	25	35	15	83.2	76.36	19	30	57	19	103.3	96.45	19	30	70	22	118.4	111.55	35	30	80
			20						20						38								
			22						22						40								
			24						24						42								
			25						25						19								
			28						28						20								
30	30	22																					
11	63.2	56.34	15	30	37	16	88.3	81.37	19	30	60	19	108.4	101.49	19	30	75	20	123.5	116.58	19	30	80
			20						20						20								
			22						22						22								
			24						24						24								
			25						25						25								
			28						28						28								
12	68.2	61.34	15	30	42	17	93.3	86.39	19	30	60	20	113.4	106.52	19	30	75	21	118.4	111.55	19	30	80
			20						20						20								
			22						22						22								
			24						24						24								
			25						25						25								
			28						28						28								
13	73.2	66.32	15	30	47	18	98.3	91.42	19	30	70	22	118.4	111.55	19	30	80	22	118.4	111.55	19	30	80
			20						20						20								
			22						22						22								
			24						24						24								
			25						25						25								
			28						28						28								
14	78.2	71.34	15	30	52	22	118.4	111.55	19	30	80	22	118.4	111.55	19	30	80	22	118.4	111.55	19	30	80
			20						20						20								
			22						22						22								
			24						24						24								
			25						25						25								
			28						28						28								

F_B^{inished}_{ore} Sprockets
FOR ROLLER CHAINS DIN8187-ISO/R 606

12B
3/4"X7/16"



PITCH-19.05mm ROLLER- 12.07mm

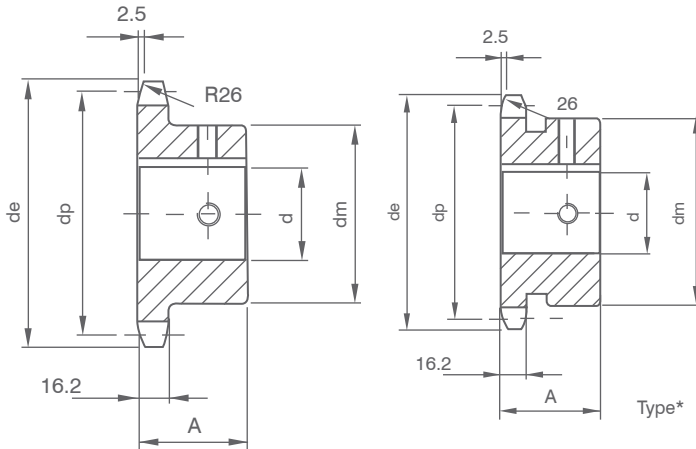
Z	de	dp	d	A	dm	Z	de	dp	d	A	dm	Z	de	dp	d	A	dm	Z	de	dp	d	A	dm																					
10	69.8	61.64	19	30	42	14	93.8	85.61	32	35	64	18	117.9	109.71	40	35	80	22	142.0	133.86	38	40	90																					
			20						42						25						70			45																				
			24						40						28						35			48																				
			25						67						30																													
			28*						65						32																													
			30*						65						35																													
			32*						65						38																													
11	75.8	67.61	19	35	49*	15	99.8	91.63	24	35	70	19	123.9	115.75	38	35	80	23	148.1	139.90	25	40	90																					
			20						80						30						80			32																				
			24						80						32						80			35																				
			25						80						38						35			40																				
			28*						80						42																													
			30*						80						45																													
			32*						80						48																													
	80	50																																										
12	81.80	73.60	19	35	56	16	105.8	97.65	25	35	75	20	130.0	121.78	42	35	80	24	154.1	145.94	32	40	90																					
			20						80						35						80			35																				
			22						80						38						35			40																				
			24						80						42																													
			25						80						45																													
			28						80						48																													
			30						80						50																													
			13						87.8						79.59						19			35	61	17	111.9	103.67	25	35	80	21	136.0	127.82	32	40	90	25	160.2	152.00	38	40	90	
																					20								80						38						80			40
																					22								80						40						35			42
24	80	45																																										
25	80	48																																										
28	80	50																																										
30	80	55																																										
14	93.8	85.61		19	35	64	18	117.9		109.71	25	35	80	22		142.0	133.86	32	40	80	25	160.2	152.00						40						40						90			
				20							80							38											80															45
				22							80							40											35															48
			24	80					42																																			
			25	80					45																																			
			28	80					48																																			
			30	80					50																																			

F_B^{inished} *Sprockets*

FOR ROLLER CHAINS DIN8187-ISO/R 606

16B

1"X17.02mm



PITCH-25.40mm ROLLER- 15.875mm

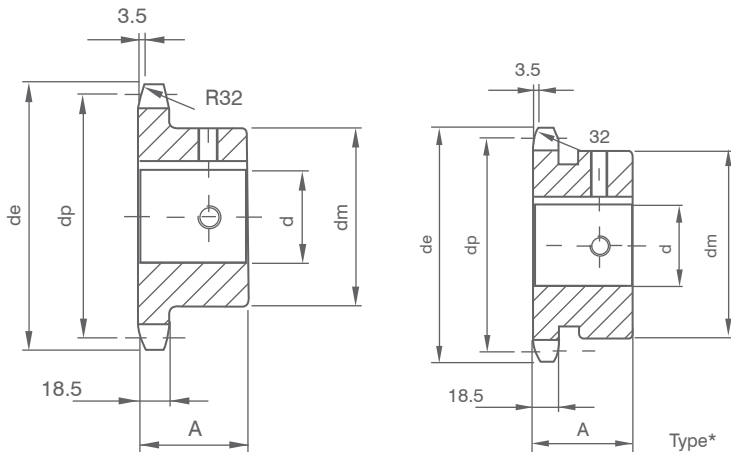
Z	de	dp	d	A	dm	Z	de	dp	d	A	dm	Z	de	dp	d	A	dm	Z	de	dp	d	A	dm									
11	101.7	90.14	25	40	61	15	133.7	122.17	30	40	92	18	157.8	146.28	48	40	100	22	190.1	178.48	38	50	110									
			28						32						25						30			42	35	40	45	48	50			
			30						35						38						40			42	45	48	50	50	50			
			32						38						40						42			45	48	50	25	28	30	32		
			35						40						42						45			48	50	28	30	32	35	38		
			38						42						45						48			50	25	28	30	32	35	38		
			40						45						48						50			28	30	32	35	38	40	42		
			42						48						50						25			28	30	32	35	38	40	42		
			45						48						50						28			30	32	35	38	40	42	45		
			48						50						70						30			32	35	38	40	42	45	48		
12	109.7	98.14	25	40	69	16	141.8	130.20	25	45	100	20	173.9	162.38	38	45	100	23	198.1	186.53	25	50	110									
			28						30						32						35			38	40	42	45	48	50			
			30						32						35						38			40	42	45	48	50	25	28	30	32
			32						35						38						40			42	45	48	50	28	30	32	35	
			35						38						40						42			45	48	50	25	28	30	32		
			38						40						42						45			48	50	28	30	32	35	38		
			40						42						45						48			50	25	28	30	32	35	38		
			42						45						48						50			28	30	32	35	38	40	42		
			45						48						70						30			32	35	38	40	42	45	48		
			48						50						78						32			35	38	40	42	45	48	50		
13	117.7	106.12	25	40	78	17	149.8	138.22	25	45	100	21	182.0	170.43	38	50	100	24	206.2	194.59	25	50	110									
			28						30						32						35			38	40	42	45	48	50			
			30						32						35						38			40	42	45	48	50	25	28	30	32
			32						35						38						40			42	45	48	50	28	30	32	35	
			35						38						40						42			45	48	50	25	28	30	32		
			38						40						42						45			48	50	28	30	32	35	38		
			40						42						45						48			50	25	28	30	32	35	38		
			42						45						48						50			28	30	32	35	38	40	42		
			45						48						70						30			32	35	38	40	42	45	48		
			48						50						78						32			35	38	40	42	45	48	50		
14	125.7	114.15	25	40	84	18	157.8	146.28	25	45	100	22	190.1	178.48	30	50	80	25	214.2	202.66	25	50	100									
			28						30						32						35			38	40	42	45	48	50			
			30						32						35						38			40	42	45	48	50	25	28	30	32
			32						35						38						40			42	45	48	50	28	30	32	35	
			35						38						40						42			45	48	50	25	28	30	32		
			38						40						42						45			48	50	28	30	32	35	38		
			40						42						45						48			50	25	28	30	32	35	38		
			42						45						48						50			28	30	32	35	38	40	42		
			45						48						70						30			32	35	38	40	42	45	48		
			48						50						78						32			35	38	40	42	45	48	50		
15	133.7	122.17	25	40	70	18	157.8	146.28	25	45	100	22	190.1	178.48	30	50	80	25	214.2	202.66	25	50	110									
			28		30				32						35						38			40	42	45	48	50				

F_B^{inished}_{ore} Sprockets

FOR ROLLER CHAINS DIN8187-ISO/R 606

20B

1"1/4X3/4"



PITCH-31.75mm ROLLER- 19.05mm

Z	de	dp	d	A	dm	Z	de	dp	d	A	dm	Z	de	dp	d	A	dm				
9	106.5	92.84	25	40	63	13	147.5	132.65	32	45	98	17	187.8	172.78	38	50	120				
			30						35						40			42	45	48	
			32						40						42			45	48	50	
			35						42						45			48	50	60	
			38						45						48			50	60	65	
10	117.0	102.74	25	40	70	14	157.6	142.68	32	45	108	18	197.8	182.85	38	50	120				
			30						35						40			42	45	48	
			32						40						42			45	48	50	
			35						42						45			48	50	60	
			38						45						48			50	60	65	
11	127.0	112.68	25	45	77	15	167.7	152.72	32	45	118	19	207.9	192.91	38	50	120				
			28						35						38			40	42	45	
			30						40						42			45	48	50	
			32						42						45			48	50	60	
			35						45						48			50	60	65	
			38						48						50			60	65	70	
			40						50						60			65	70	70	
			42						60						65			70	70	70	
			45						77						82			93*	70	70	70
			50						82						93*			70	70	70	70
12	137.0	122.68	25	45	88	16	177.7	162.75	32	50	120	20	217.9	202.98	38	50	120				
			28						35						38			40	42	45	
			30						40						42			45	48	50	
			32						42						45			48	50	60	
			35						45						48			50	60	65	
			38						48						50			60	65	70	
			40						50						60			65	70	70	
			42						60						65			70	70	70	
			45						77						82			93*	70	70	70
			50						82						93*			70	70	70	70
13	147.5	132.65	25	45	98				32						38						
			28						35						38			40	42	45	
			30						40						42			45	48	50	